



FASTEST, SMOOTHEST CUT

/////// WITH THE NEW PROGRESSIVE SPLIT-STEP DESIGN ///////



Durable Split-Point Tip

Fast, accurate material penetration

Patented Split-Step Design

Optimizes chip load for fast, smooth cutting, and more holes per charge

Progressive Cutting Edges

Provide balanced aggression to maximize torque efficiency and minimize stalling

Improved Double Flute Design

Superior chip evacuation, cutting speeds and tool life

*Based on Greenlee testing of leading competitors
Designed and manufactured in USA with global material





CAT. NO.	DESCRIPTION
GSB01	1/2" Step Bit (#1)
GSB02	1/2" Step Bit (#2)
GSB06	1/2" Step Bit (#6)
GSB03	3/4" Step Bit (#3)
GSB04	7/8" Step Bit (#4)
GSB07	7/8" Step Bit (#7)
GSB08	1" Step Bit (#8)
GSB09	1-1/8" Step Bit (#9)
GSB11	1-7/32" Step Bit (#11)
GSB12	1-3/8" Step Bit (#12)
GSBM120	12 mm Step Bit
GSBM305	30.5 mm Step Bit
GSBM325	32.5 mm Step Bit
GSBSET3	Step Bit Set #1, #4, #9
GSBSET2	Step Bit Set #1, #4

SPECIFICATIONS

MAXIMUM MATERIAL THICKNESS

10 ga mild steel 3/8" for GSB02 and GSBM305

MINIMUM CHUCK SIZE 1/4" for 1/2" and 12 mm step bits 3/8" for 3/4" - 1-3/8" step bits

GSBSET3

3-PIECE SET

Includes 1/2", 7/8" & 1-1/8" step bits and carrying case



GSBSET2

2-PIECE SET

Includes 1/2" and 7/8" step bits





